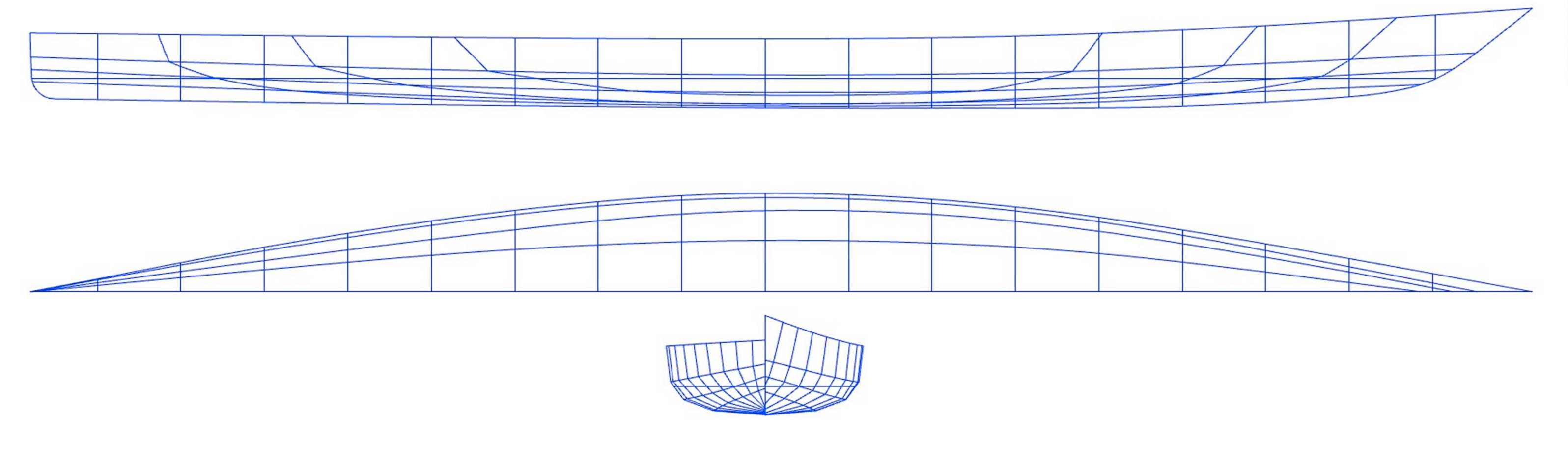
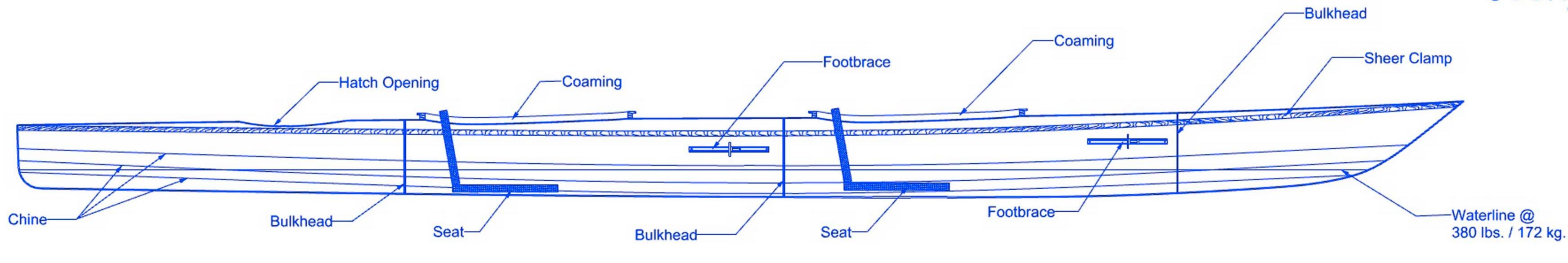


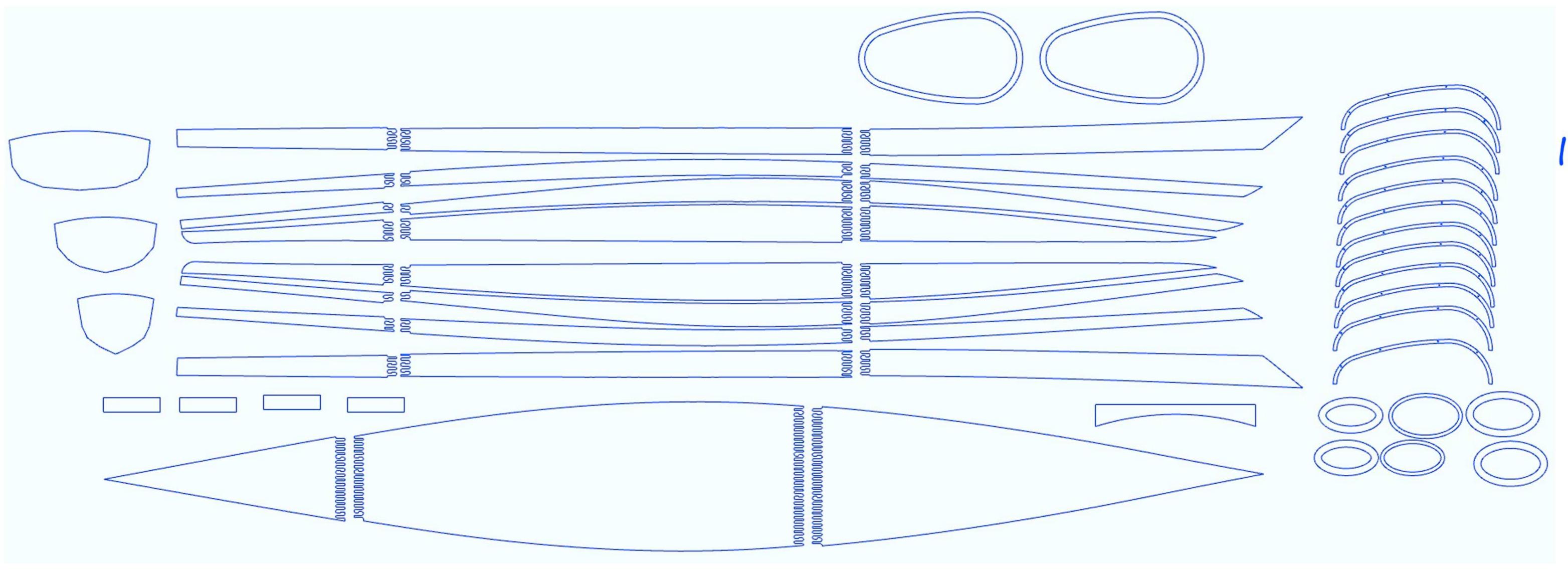
LINES PLAN

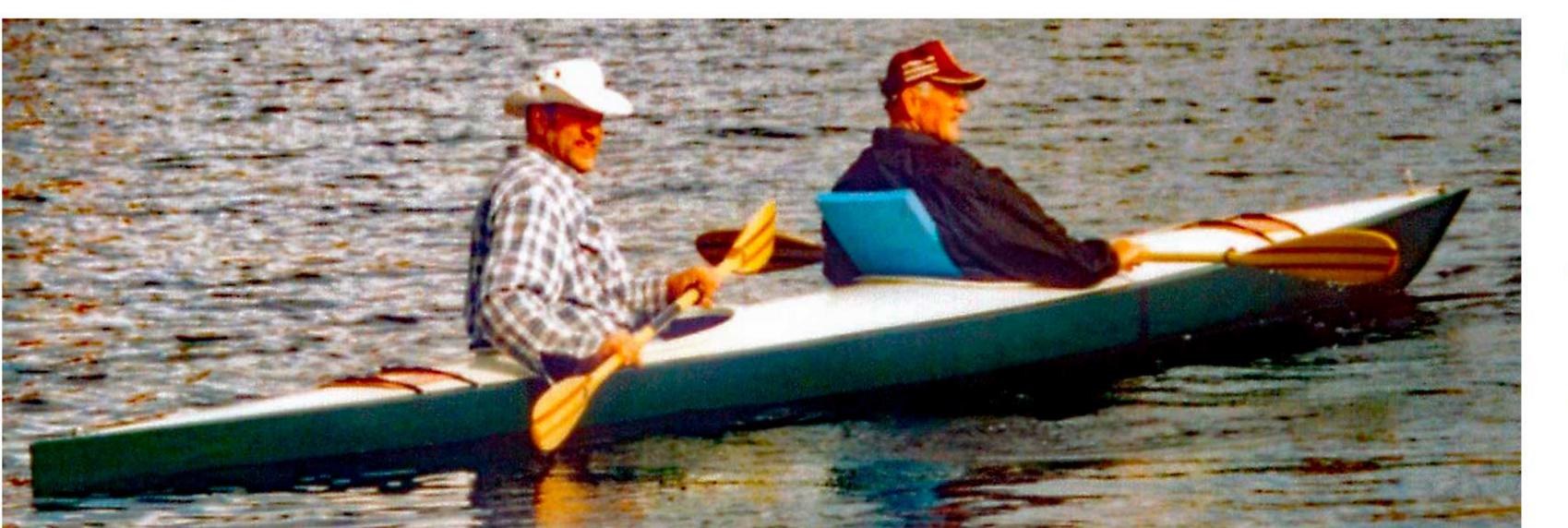


CONSTRUCTION PROFILE



PLYWOOD KIT PARTS





This is a large, stable, high volume multi chine boat suitable for tripping, fishing or those who are simply seeking a double that offers plenty of volume.

Length 19 ft. 5.8 m.

Beam 30 in. 76 cm.

WL Beam 27.75 in. 70.5 cm.

Weight* 63 lbs. 29 kg.

Recommended Load Range

250 to 450 lbs. 113 to 205 kg.

Maximum Capacity 845 lbs. 383 kg.

Cockpit Depth Fwd. 13 in. 33 cm.

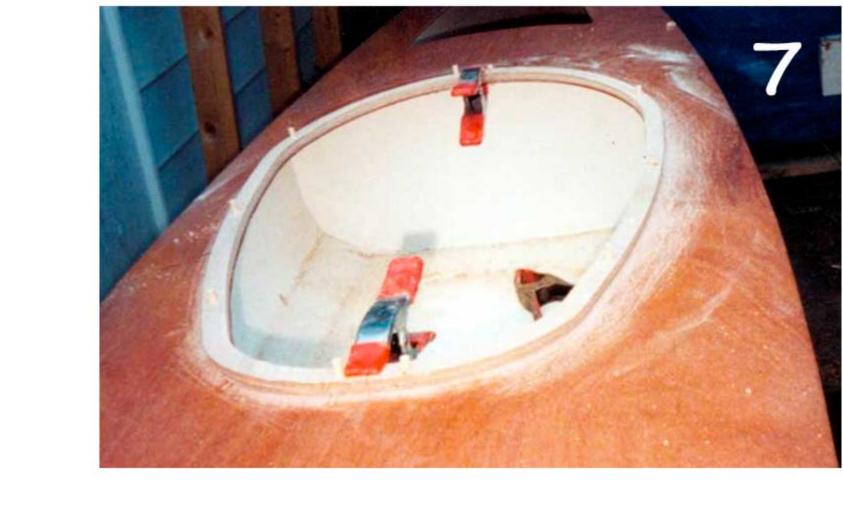
Cockpit Depth Aft. 12 in. 30.5 cm.











KITS

In addition to the plywood parts displayed your kit will also include:

Wood for sheer clamps

Epoxy w/ hardener & metering pumps

Wood flour to thicken epoxy for gluing

Fiberglass cloth for sheathing the boat

Wire for stitches

2 sets of foot braces

2 seats

1. Typical hull panel joint 2. Rendering of boat w/deck & sheer clamps removed 3. Stitching, forward bulkhead being used to shape hull.

4. Inside seams filled 5. Getting ready to sheath hull 6. Sheer clamps shaped ready to

fit deck 7. Fitting cockpit coaming builds

Design: St. Clair 19

Dwg: Study Plan

Otto Vallinga Yacht Design

This design is the intellectual property of the designer and is protected by copyright. It is provided as an instrument of service and as such remains the property of the designer, use for commercial purposes, sale or transfer to any third party is expressely prohibited without the permission of the

* weight will vary from boat to boat based on options, materials and building technique